

Control Valve

Model BZL

Model BZT

Model BZX

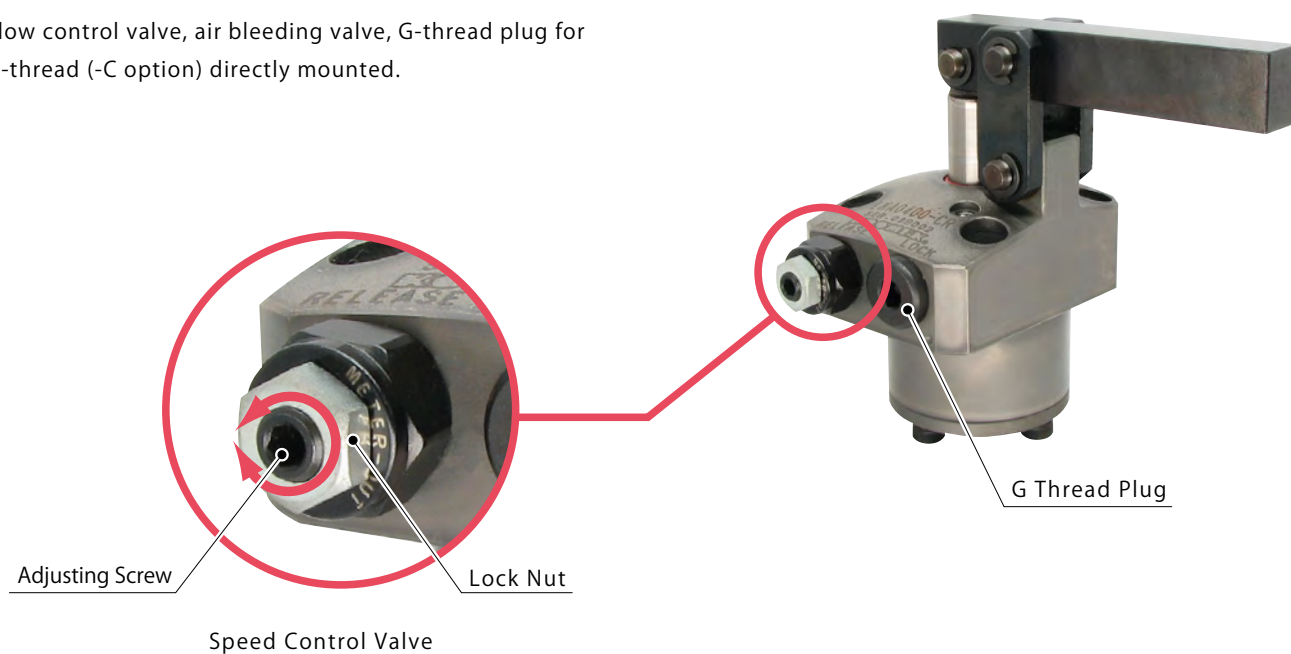
Model JZG



Directly mounted to clamps, flow control valve • Air bleeding • plug

- Directly mounted to clamps

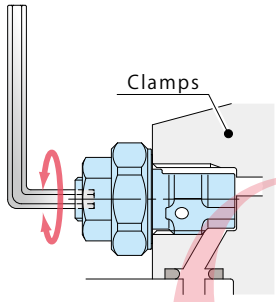
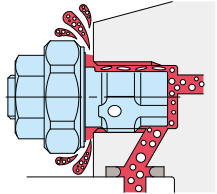
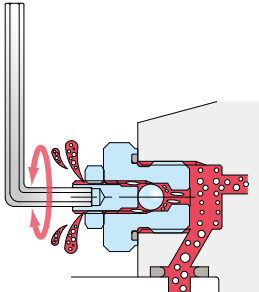
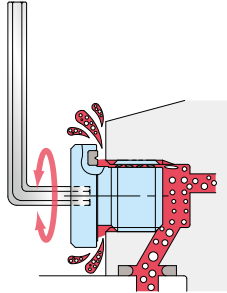
Flow control valve, air bleeding valve, G-thread plug for G-thread (-C option) directly mounted.



Speed Control Valve
Model BZL
Model BZT

Air Bleed Valve
Model BZX

G Thread Plug
Model JZG

	Operating Pressure Range	Action Description
Speed Control Valve (For Low Pressure) Model BZL → P.893	7MPa or less	Adjust the flow by wrench. It can adjust the clamping action speed individually. 
Speed Control Valve (For High Pressure) Model BZT → P.897	35MPa or less	Air bleeding in the circuit is possible by loosening flow control valve. 
Air Bleed Valve Model BZX → P.899	25MPa or less	Air bleeding in the circuit is possible by wrench. 
G Thread Plug Model JZG → P.901	35MPa or less	Air bleeding in the circuit is possible by loosening G thread plug. 

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LT/LG
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LM/LJ
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA
DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG

Pallet Clamp

VS
VT

Expansion Locating Pin

VFL
VFM
VFJ
VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

Model No. Indication (Speed Control Valve for Low Pressure)

BZL 0 10 0 - B

1

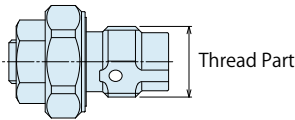
2

3



1 G Thread Size

- 10 : Thread Part G1/8A Thread
- 20 : Thread Part G1/4A Thread
- 30 : Thread Part G3/8A Thread

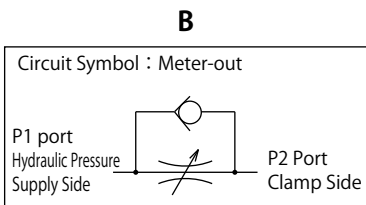
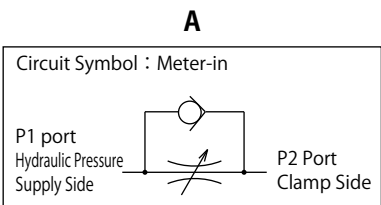


2 Design No.

- 0 : Revision Number

3 Control Method

- A : Meter-in
- B : Meter-out



Specifications

Model No.	BZL0100-A	BZL0200-A	BZL0300-A	BZL0100-B	BZL0200-B	BZL0300-B
Max. Operating Pressure MPa	7					
Withstanding Pressure MPa	10.5					
Control Method	Meter-in			Meter-out		
G Thread Size	G1/8A	G1/4A	G3/8A	G1/8A	G1/4A	G3/8A
Cracking Pressure MPa	0.04			0.12		
Max. Passage Area mm ²	2.6	5.0	11.6	2.6	5.0	10.2
Usable Fluid	General Hydraulic Oil Equivalent to ISO-VG-32					
Operating Temperature °C	0 ~ 70					
Tightening Torque for Main Body N·m	10	25	35	10	25	35

- Notes :
- 1. Minimum passage area when fully opened is the same as the maximum passage area in the table above.
 - 2. It must be mounted with recommended torque. Because of the structure of the metal seal, if mounting torque is insufficient, the flow control valve may not be able to adjust the flow rate.
 - 3. Don't use used BZL to other clamps.
Flow control will not be made because the bottom depth difference of G thread makes metal seal insufficient.

Applicable Products

Model No.	DBA (Double Action) Block Cylinder	DBC (Double Action) Block Cylinder	FVA (Double Action) Centering Vise	FVC (Double Action) Centering Vise	FVD (Double Action) Centering Vise	LC (Single Action) Work Support	LHA (Double Action) Swing Clamp	LHC (Double Action) Swing Clamp
BZL0100-A	(DBA0250-C□) (DBA0320-C□)	(DBC0250-C□) (DBC0320-C□)	(FVA0401) (FVA0631) (FVA1001)	(FVC0630)	(FVD1600) (FVD2500)	LC0262-C□ LC0302-C□ LC0362-C□ LC0402-C□□ LC0482-C□□ LC0552-C□□ LC0652-C□□	(LHA0360-C□□□) (LHA0400-C□□□) (LHA0480-C□□□) (LHA0550-C□□□)	(LHC0360-C□□□) (LHC0400-C□□□) (LHC0480-C□□□) (LHC0550-C□□□)
BZL0100-B	DBA0250-C□ DBA0320-C□	DBC0250-C□ DBC0320-C□	FVA0401 FVA0631 FVA1001	FVC0630	FVD1600 FVD2500		LHA0360-C□□□ LHA0400-C□□□ LHA0480-C□□□ LHA0550-C□□□	LHC0360-C□□□ LHC0400-C□□□ LHC0480-C□□□ LHC0550-C□□□
BZL0200-A	(DBA0400-C□) (DBA0500-C□)	(DBC0400-C□) (DBC0500-C□)		(FVC1000) (FVC1600)	(FVD4000)	LC0752-C□□□ LC0902-C□□□	(LHA0650-C□□□) (LHA0750-C□□□)	(LHC0650-C□□□)
BZL0200-B	DBA0400-C□ DBA0500-C□	DBC0400-C□ DBC0500-C□		FVC1000 FVC1600	FVD4000		LHA0650-C□□□ LHA0750-C□□□	LHC0650-C□□□
BZL0300-A							(LHA0900-C□□□) (LHA1050-C□□□)	
BZL0300-B							LHA0900-C□□□ LHA1050-C□□□	

Model No.	LHE (Double Action) High-Power Swing Clamp	LHS (Double Action) Swing Clamp	LHW (Double Action) Swing Clamp	LT (Single Action) Swing Clamp	LG (Single Action) Swing Clamp	LKA (Double Action) Link Clamp	LKC (Double Action) Link Clamp	LKE (Double Action) High-Power Link Clamp
BZL0100-A		(LHS0360-C□□□) (LHS0400-C□□□) (LHS0480-C□□□) (LHS0550-C□□□)	(LHW040□-C□□□) (LHW048□-C□□□) (LHW055□-C□□□)	LT0301-C□□ LT036□-C□□ LT040□-C□□ LT048□-C□□ LT055□-C□□	LG0301-C□□ LG036□-C□□ LG040□-C□□ LG048□-C□□ LG055□-C□□	(LKA0360-C□□□) (LKA0400-C□□□) (LKA0480-C□□□) (LKA0550-C□□□)	(LKC0400-C□□) (LKC0480-C□□) (LKC0550-C□□)	LKE0300-C□ LKE0360-C□ LKE0400-C□ LKE0480-C□ LKE0550-C□
BZL0100-B	LHE0300-C□ LHE0360-C□ LHE0400-C□ LHE0480-C□ LHE0550-C□	LHS0360-C□□□ LHS0400-C□□□ LHS0480-C□□□ LHS0550-C□□□	LHW040□-C□□□ LHW048□-C□□□ LHW055□-C□□□			LKA0360-C□□□ LKA0400-C□□□ LKA0480-C□□□ LKA0550-C□□□	LKC0400-C□□ LKC0480-C□□ LKC0550-C□□	
BZL0200-A		(LHS0650-C□□□) (LHS0750-C□□□)	(LHW065□-C□□□) (LHW0751-C□□□)	LT065□-C□□ LT075□-C□□	LG065□-C□□ LG075□-C□□	(LKA0650-C□□□) (LKA0750-C□□□)	(LKC0650-C□□)	
BZL0200-B		LHS0650-C□□□ LHS0750-C□□□	LHW065□-C□□□ LHW0751-C□□□			LKA0650-C□□□ LKA0750-C□□□	LKC0650-C□□	
BZL0300-A		(LHS0900-C□□□) (LHS1050-C□□□)			LG090□-C□□ LG105□-C□□	(LKA0900-C□□□) (LKA1050-C□□□)		
BZL0300-B		LHS0900-C□□□ LHS1050-C□□□				LKA0900-C□□□ LKA1050-C□□□		

Model No.	LKW (Double Action) Link Clamp	LM (Single Action) Link Clamp	LJ (Single Action) Link Clamp	LL (Double Action) Linear Cylinder	LLR (Double Action) Linear Cylinder	LLW (Double Action) Lift Cylinder
BZL0100-A	(LKW040□-C□□□) (LKW048□-C□□□) (LKW055□-C□□□)	LM0300-C□ LM0360-C□ LM0400-C□ LM0480-C□ LM0550-C□	LJ0302-C□ LJ0362-C□ LJ0402-C□ LJ0482-C□ LJ0552-C□	(LL0360-C□□□) (LL0400-C□□□) (LL0480-C□□□) (LL0550-C□□□)	(LLR0360-C□□□□) (LLR0400-C□□□□) (LLR0480-C□□□□) (LLR0550-C□□□□)	(LLW036□-C□□□) (LLW040□-C□□□) (LLW048□-C□□□)
BZL0100-B	LKW040□-C□□□ LKW048□-C□□□ LKW055□-C□□□			LL0360-C□□□ LL0400-C□□□ LL0480-C□□□ LL0550-C□□□	LLR0360-C□□□□ LLR0400-C□□□□ LLR0480-C□□□□ LLR0550-C□□□□	LLW036□-C□□□ LLW040□-C□□□ LLW048□-C□□□
BZL0200-A	(LKW065□-C□□□) (LKW0751-C□□□)	LM0650-C□ LM0750-C□	LM0652-C□ LM0752-C□	(LL0650-C□□□) (LL0750-C□□□)	(LLR0650-C□□□□) (LLR0750-C□□□□)	
BZL0200-B	LKW065□-C□□□ LKW0751-C□□□			LL0650-C□□□ LL0750-C□□□	LLR0650-C□□□□ LLR0750-C□□□□	
BZL0300-A			LJ0902-C□ LJ1052-C□	(LL0900-C□□□) (LL1050-C□□□)	(LLR0900-C□□□□) (LLR1050-C□□□□)	
BZL0300-B				LL0900-C□□□ LL1050-C□□□	LLR0900-C□□□□ LLR1050-C□□□□	

Note : 1. Flow control circuit for double action cylinder should have meter-out circuits for both the lock and release sides (except model LKE/TLA/TMA). Meter-in circuits can be adversely affected by any air in the system.

High-Power Series
Pneumatic Series
Hydraulic Series
Valve / Coupler Hydraulic Unit
Manual Operation Accessories
Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LT/LG
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LM/LJ
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA
DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG

Pallet Clamp

VS
VT

Expansion Locating Pin

VFL
VFM
VFJ
VFK

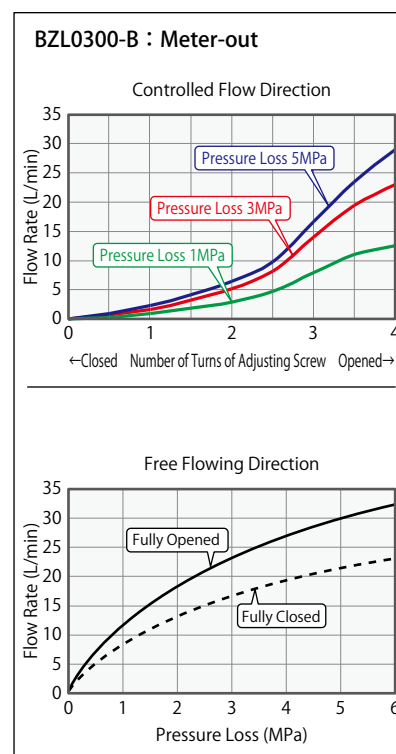
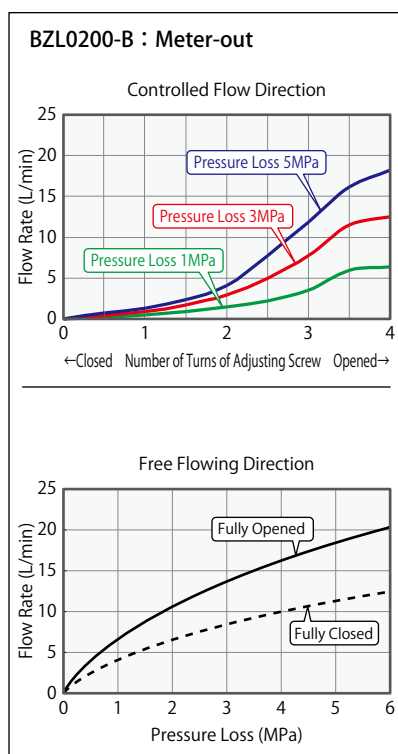
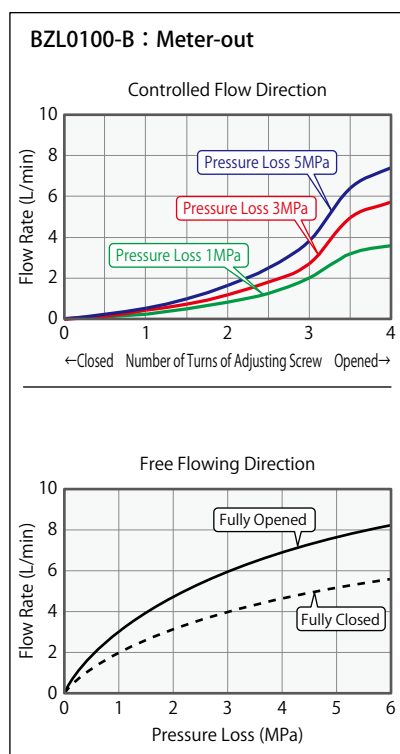
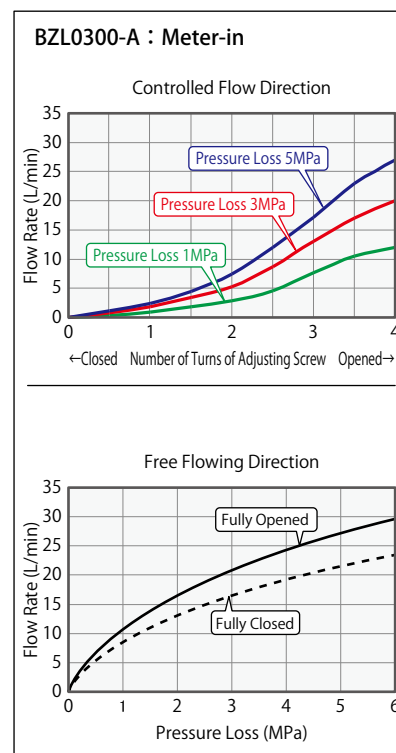
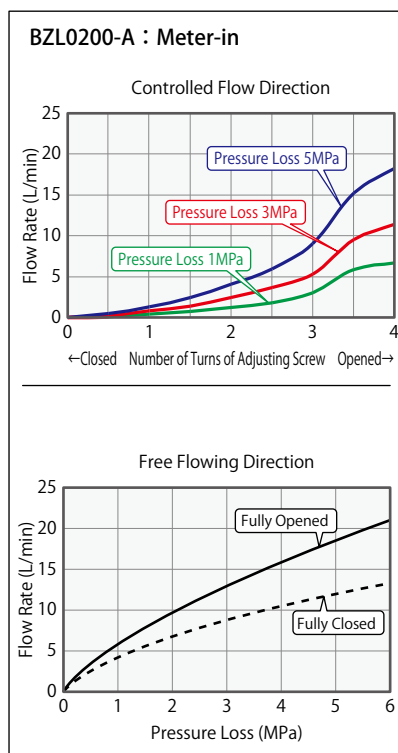
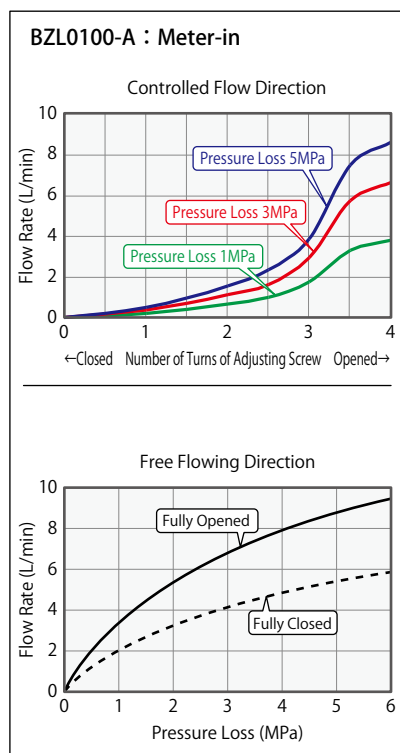
Pull Stud Clamp

FP
FQ

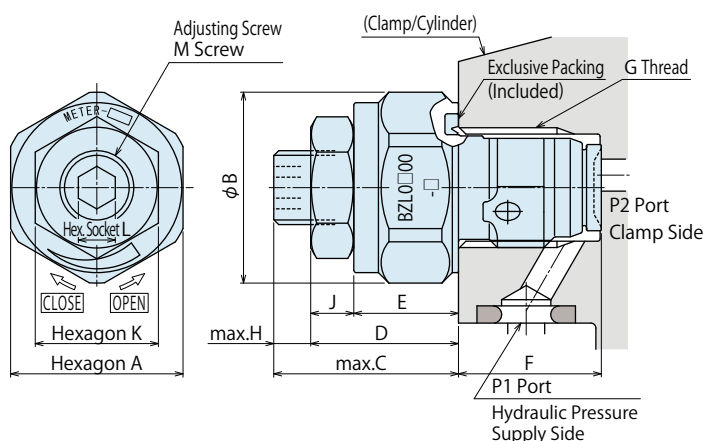
Customized Spring Cylinder

DWA/DWB

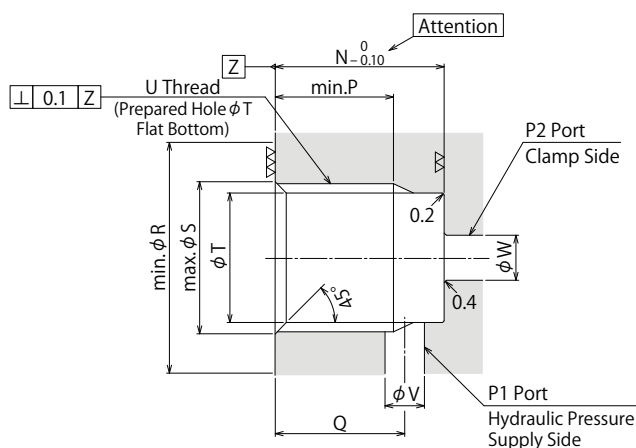
● Flow Rate Graph < Hydraulic Fluids ISO-VG32 (25~35°C) >



External Dimensions



Machining Dimensions of Mounting Area



Notes :

1. Since the $\nabla\nabla$ area is sealing part, be careful not to damage it.
2. Since the $\nabla\nabla$ area is the metal sealing part of BZL, be careful not to damage it. (Especially when deburring)
3. No cutting chips or burr should be at the tolerance part of machining hole.
4. As shown in the drawing, P1 port is used as the hydraulic supply and P2 port as the clamp side.
5. If mounting plugs or fittings with G thread specification available in the market, the dimension '※1' should be 12.5.

Notes

1. Please read "Notes on Hydraulic Cylinder Speed Control Circuit" to assist with proper hydraulic circuit design.
If there is something wrong with the circuit design, it leads to the applications malfunction and damage. (Refer to P.1238)
2. It is dangerous to air bleed during operation under high pressure. It must be done under lower pressure.
(For reference: the minimum operating range of the product within the circuit.)

(mm)

Model No.	BZL0100-□	BZL0200-□	BZL0300-□
A	14	18	22
B	15.5	20	24
C	15	16	19
D	12	13	16
E	8.5	9.5	11
F	(11.6)	(15.1)	(17.6)
G	G1/8	G1/4	G3/8
H	3	3	3
J	3.5	3.5	5
K	10	10	13
L	3	3	4
M (Nominal×Pitch)	M6×0.75	M6×0.75	M8×0.75
N	11.5	15	17.5
P	8.5	11※1	13
Q	9	11.5	13
R (Flat Surface Area)	16	20.5	24.5
S	10	13.5	17
T	8.7	11.5	15
U	G1/8	G1/4	G3/8
V	2 ~ 3	3 ~ 4	4 ~ 5
W	2.5 ~ 5	3.5 ~ 7	4.5 ~ 9

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LT/LG
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LM/LJ
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA
DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG

Pallet Clamp

VS
VT

Expansion Locating Pin

VFL
VFM
VFJ
VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

Model No. Indication (Speed Control Valve for High Pressure)

BZT 0 10 0 - A

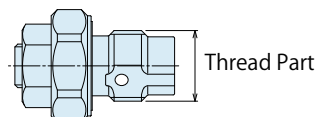
1
2
3



1 G Thread Size

10 : Thread Part G1/8A Thread

20 : Thread Part G1/4A Thread



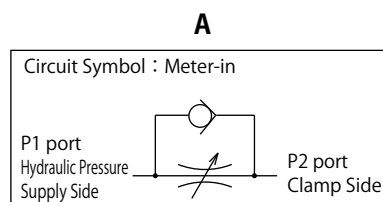
2 Design No.

0 : Revision Number

3 Control Method

A : Meter-in

※BZT doesn't have meter-out specification.



Specifications

Model No.	BZT0100-A	BZT0200-A
Max. Operating Pressure MPa	35	
Min. Operating Pressure MPa	10	
Control Method	Meter-in	
G Thread Size	G1/8A	G1/4A
Cracking Pressure MPa	0.04	
Min. Passage Area (P2→P1:Free Flowing Direction) mm ²	1.1	3.1
Max. Passage Area mm ²	2.6	5.0
Usable Fluid	General Hydraulic Oil Equivalent to ISO-VG-32	
Operating Temperature °C	0 ~ 70	
Tightening Torque for Main Body N·m	10	25

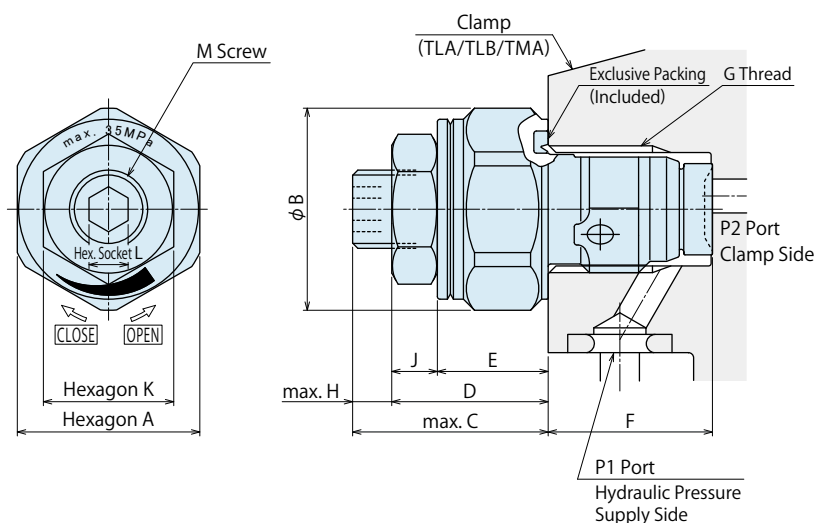
- Notes :
- Minimum passage area when fully opened is the same as the maximum passage area in the table above.
 - It must be mounted with recommended torque. Because of the structure of the metal seal, if mounting torque is insufficient, the flow control valve may not be able to adjust the flow rate.
 - Don't use used BZT to other clamps.
Flow control will not be made because the bottom depth difference of G thread makes metal seal insufficient.

Applicable Products

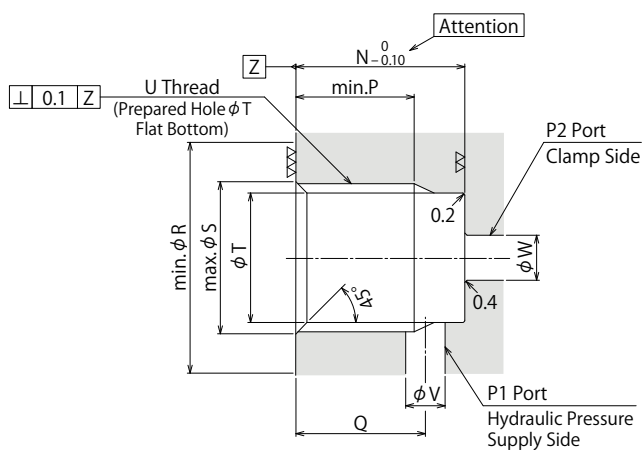
Model	TLA-2 (Double Action) Swing Clamp	TLB-2 (Double Action) Swing Clamp	TLA-1 (Single Action) Swing Clamp	TMA-2 (Double Action) Link Clamp	TMA-1 (Single Action) Link Clamp
BZT0100-A	TLA0801-2C□□	TLB0801-2C□□	TLA0802-1C□	TMA0250-2C□	TMA0250-1C□
	TLA1001-2C□□	TLB1001-2C□□	TLA1002-1C□	TMA0400-2C□	TMA0400-1C□
	TLA1601-2C□□	TLB1601-2C□□	TLA1602-1C□	TMA0600-2C□	TMA0600-1C□
				TMA1000-2C□	TMA1000-1C□
BZT0200-A	TLA2001-2C□□	TLB2001-2C□□	TLA2002-1C□	TMA1600-2C□	TMA1600-1C□
	TLA2501-2C□□	TLB2501-2C□□	TLA2502-1C□	TMA2500-2C□	TMA2500-1C□
	TLA4001-2C□□	TLB4001-2C□□	TLA4002-1C□	TMA3200-2C□	TMA3200-1C□

- Notes :
- It is not recommended to use BZT for TL□040□ / TL□060□ since they have small cylinder capacity and it is difficult to adjust the speed.
 - In the case of controlling TMA, TLA, both lock side and release side should be meter-in circuit.
If meter-out circuit is used, abnormal high pressure is created, which causes oil leakage and damage.

External Dimensions



Machining Dimensions of Mounting Area



(mm)		
Model No.	BZT0100-A	BZT0200-A
A	14	18
B	15.5	20
C	15	16
D	12	13
E	8.5	9.5
F	(12.6)	(16.1)
G	G1/8	G1/4
H	3	3
J	3.5	3.5
K	10	10
L	3	3
M (Nominal×Pitch)	M6×0.75	M6×0.75
N	12.5	16
P	8.5	11
Q	9.5	12
R	16	20.5
S	10	13.5
T	8.7	11.5
U	G1/8	G1/4
V	2.5 ~ 3.5	3.5 ~ 4.5
W	2.5 ~ 5	3.5 ~ 7

Notes :

1. Since the $\nabla\nabla\nabla$ area is sealing part, be careful not to damage it.
2. Since the $\nabla\nabla$ area is the metal sealing part of BZL, be careful not to damage it. (Especially when deburring)
3. No cutting chips or burr should be at the tolerance part of machining hole.
4. As shown in the drawing, P1 port is used as the hydraulic supply and P2 port as the clamp side.

Notes

1. Please read "Notes on Hydraulic Cylinder Speed Control Circuit" to assist with proper hydraulic circuit design.
If there is something wrong with the circuit design, it leads to the applications malfunction and damage. (Refer to P.1238)
2. It is dangerous to air bleed during operation under high pressure. It must be done under lower pressure.
(For reference: the minimum operating range of the product within the circuit.)
3. When the cylinder capacity is small, it is highly possible that the speed of flow cannot be controlled properly.
(Recommended Cylinder Capacity : 3cm³ or more)

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LT/LG
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LM/LJ
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA
DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG

Pallet Clamp

VS
VT

Expansion Locating Pin

VFL
VFM
VFJ
VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

● Model No. Indication (Air Bleed Valve)

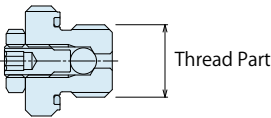
BZX0 **1** **0**

1 2



1 G Thread Size

- 1** : Thread Part G1/8A Thread
- 2** : Thread Part G1/4A Thread
- 3** : Thread Part G3/8A Thread



2 Design No.

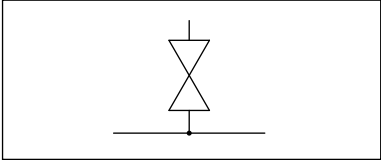
- 0** : Revision Number

● Specifications

Model No.	BZX010	BZX020	BZX030
Max. Operating Pressure MPa	25		
Withstanding Pressure MPa	37.5		
G Thread Size	G1/8A	G1/4A	G3/8A
Usable Fluid	General Hydraulic Oil Equivalent to ISO-VG-32		
Operating Temperature °C	0 ~ 70		
Tightening Torque for Main Body N·m	10	25	35

- Notes :
- 1. Do not over loosen the plug during air venting.
(Do not loosen for more than 2 turns from the fully closed position.)
 - 2. It is dangerous to have air venting operation under high pressure. It must be done under lower pressure.
(For reference: the minimum operation pressure range of the product within the circuit)
 - 3. Refer to the machining dimensions for BZL mounting area.

● Circuit Symbol



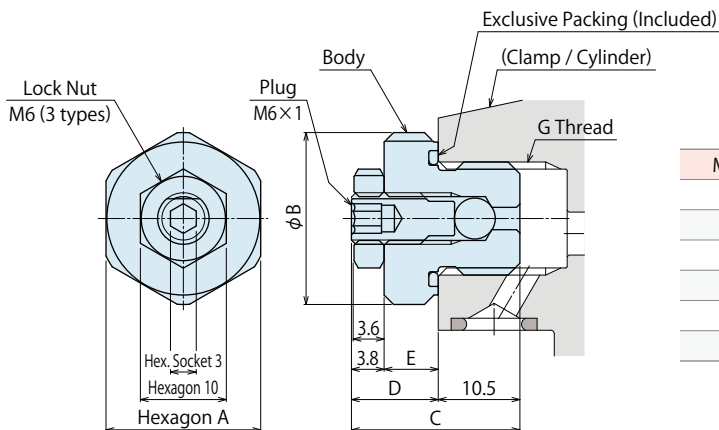
● Applicable Products

Model No.	DBA (Double Action) Block Cylinder	DBC (Double Action) Block Cylinder	FVA (Double Action) Centering Vise	FVC (Double Action) Centering Vise	FVD (Double Action) Centering Vise	LC (Single Action) Work Support	LHA (Double Action) Swing Clamp	LHC (Double Action) Swing Clamp
BZX010	DBA0250-C□ DBA0320-C□	DBC0250-C□ DBC0320-C□	FVA0401 FVA0631 FVA1001	FVC0630	FVD1600 FVD2500	LC0262-C□ LC0302-C□ LC0362-C□ LC0402-C□ LC0482-C□ LC0552-C□ LC0652-C□	LHA0360-C□□□ LHA0400-C□□□ LHA0480-C□□□ LHA0550-C□□□	LHC0360-C□□□ LHC0400-C□□□ LHC0480-C□□□ LHC0550-C□□□
BZX020	DBA0400-C□ DBA0500-C□	DBC0400-C□ DBC0500-C□		FVC1000 FVC1600	FVD4000	LC0752-C□□□ LC0902-C□□□	LHA0650-C□□□ LHA0750-C□□□	LHC0650-C□□□
BZX030							LHA0900-C□□□ LHA1050-C□□□	

Model No.	LHE (Double Action) High-Power Swing Clamp	LHS (Double Action) Swing Clamp	LHW (Double Action) Swing Clamp	LT (Single Action) Swing Clamp	LG (Single Action) Swing Clamp	LKA (Double Action) Link Clamp	LKC (Double Action) Link Clamp	LKE (Double Action) High-Power Link Clamp
BZX010	LHE0300-C□ LHE0360-C□ LHE0400-C□ LHE0480-C□ LHE0550-C□	LHS0360-C□□□ LHS0400-C□□□ LHS0480-C□□□ LHS0550-C□□□	LHW040□-C□□□ LHW048□-C□□□ LHW055□-C□□□	LT0301-C□□□ LT036□-C□□□ LT040□-C□□□ LT048□-C□□□ LT055□-C□□□	LG0301-C□□□ LG036□-C□□□ LG040□-C□□□ LG048□-C□□□ LG055□-C□□□	LKA0360-C□□□ LKA0400-C□□□ LKA0480-C□□□ LKA0550-C□□□	LKC0400-C□□□ LKC0480-C□□□ LKC0550-C□□□	LKE0300-C□ LKE0360-C□ LKE0400-C□ LKE0480-C□ LKE0550-C□
BZX020		LHS0650-C□□□ LHS0750-C□□□	LHW065□-C□□□ LHW0751-C□□□	LT065□-C□□□ LT075□-C□□□	LG065□-C□□□ LG075□-C□□□	LKA0650-C□□□ LKA0750-C□□□	LKC0650-C□□□	
BZX030		LHS0900-C□□□ LHS1050-C□□□			LG090□-C□□□ LG105□-C□□□	LKA0900-C□□□ LKA1050-C□□□		

Model No.	LKW (Double Action) Link Clamp	LM (Single Action) Link Clamp	LJ (Single Action) Link Clamp	LL (Double Action) Linear Cylinder	LLR (Double Action) Linear Cylinder	LLW (Double Action) Lift Cylinder
BZX010	LKW040□-C□□□ LKW048□-C□□□ LKW055□-C□□□	LM0300-C□ LM0360-C□ LM0400-C□ LM0480-C□ LM0550-C□	LJ0302-C□ LJ0362-C□ LJ0402-C□ LJ0482-C□ LJ0552-C□	LL0360-C□□□ LL0400-C□□□ LL0480-C□□□ LL0550-C□□□	LLR0360-C□□□ LLR0400-C□□□ LLR0480-C□□□ LLR0550-C□□□	LLW036□-C□□□ LLW040□-C□□□ LLW048□-C□□□
BZX020	LKW065□-C□□□ LKW0751-C□□□	LM0650-C□ LM0750-C□	LJ0652-C□ LJ0752-C□	LL0650-C□□□ LL0750-C□□□	LLR0650-C□□□ LLR0750-C□□□	
BZX030			LJ0902-C□ LJ1052-C□	LL0900-C□□□ LL1050-C□□□	LLR0900-C□□□ LLR1050-C□□□	

● External Dimensions



Model No.	BZX010	BZX020	BZX030
A	14	18	22
B	15.5	20	24
C	19.8	20.6	20.6
D	9.3	10.1	10.1
E	5.5	6.3	6.3
G	G1/8	G1/4	G3/8

High-Power Series
Pneumatic Series
Hydraulic Series
Valve / Coupler Hydraulic Unit
Manual Operation Accessories
Cautions / Others
Hole Clamp
SFA
SFC
Swing Clamp
LHA
LHC
LHS
LHW
LT/LG
TLA-2
TLB-2
TLA-1
Link Clamp
LKA
LKC
LKW
LM/LJ
TMA-2
TMA-1
Work Support
LD
LC
TNC
TC
Air Sensing Lift Cylinder
LLW
Compact Cylinder
LL
LLR
LLU
DP
DR
DS
DT
Block Cylinder
DBA
DBC
Centering Vise
FVA
FVD
FVC
Control Valve
BZL
BZT
BZX/JZG
Pallet Clamp
VS
VT
Expansion Locating Pin
VFL
VFM
VFJ
VFK
Pull Stud Clamp
FP
FQ
Customized Spring Cylinder
DWA/DWB

● Model No. Indication (G Thread Plug with Air Bleeding Function)

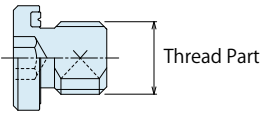
JZG0 1 0

1 2



1 G Thread Size

- 1 : Thread Part G1/8A Thread
- 2 : Thread Part G1/4A Thread
- 3 : Thread Part G3/8A Thread



2 Design No.

- 0 : Revision Number

● Specifications

Model No.		JZG010	JZG020	JZG030
Max. Operating Pressure	MPa	35		
Withstanding Pressure	MPa	42		
G Thread Size		G1/8A	G1/4A	G3/8A
Usable Fluid		General Hydraulic Oil Equivalent to ISO-VG-32		
Operating Temperature	°C	0 ~ 70		
Tightening Torque for Main Body N·m	Female Thread Side Material : Steel	10	25	35
	Female Thread Side Material : Aluminum (For LT/LM※1)	8	20	28

- Notes :
- 1. It is dangerous to have air venting operation under high pressure. It must be done under lower pressure.
(For reference : the minimum operation pressure range of the product within the circuit)
 - 2. Refer to the machining dimensions for BZL mounting area.
- ※1. Body material of LT/LM is aluminum alloy, so install it with the tightening torque for aluminum.

Applicable Products

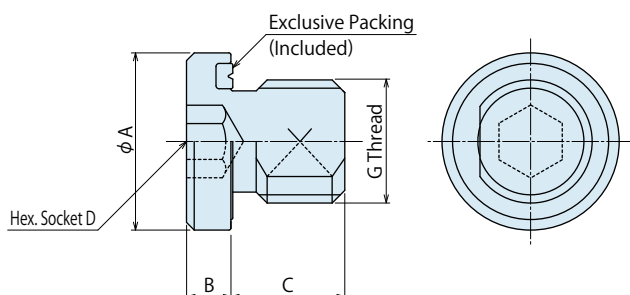
Model No.	DBA (Double Action) Block Cylinder	DBC (Double Action) Block Cylinder	FVA (Double Action) Centering Vise	FVC (Double Action) Centering Vise	FVD (Double Action) Centering Vise
JZG010	DBA0250-C□ DBA0320-C□	DBC0250-C□ DBC0320-C□	FVA0401 FVA0631 FVA1001	FVC0630	FVD1600 FVD2500
JZG020	DBA0400-C□ DBA0500-C□	DBC0400-C□ DBC0500-C□		FVC1000 FVC1600	FVD4000

Model No.	LC (Single Action) Work Support	LHA (Double Action) Swing Clamp	LHC (Double Action) Swing Clamp	LHE (Double Action) High-Power Swing Clamp	LHS (Double Action) Swing Clamp	LHW (Double Action) Swing Clamp	LT (Single Action) Swing Clamp	LG (Single Action) Swing Clamp
JZG010	LC0262-C□ LC0302-C□ LC0362-C□ LC0402-C□□□ LC0482-C□□□ LC0552-C□□□ LC0652-C□□□	LHA0360-C□□□ LHA0400-C□□□ LHA0480-C□□□ LHA0550-C□□□	LHC0360-C□□□ LHC0400-C□□□ LHC0480-C□□□ LHC0550-C□□□	LHE0300-C□ LHE0360-C□ LHE0400-C□ LHE0480-C□ LHE0550-C□	LHS0360-C□□□ LHS0400-C□□□ LHS0480-C□□□ LHS0550-C□□□	LHW040□-C□□□ LHW048□-C□□□ LHW055□-C□□□	LT0301-C□□□ LT036□-C□□□ LT040□-C□□□ LT048□-C□□□ LT055□-C□□□	LG0301-C□□□ LG036□-C□□□ LG040□-C□□□ LG048□-C□□□ LG055□-C□□□
JZG020	LC0752-C□□□ LC0902-C□□□	LHA0650-C□□□ LHA0750-C□□□	LHC0650-C□□□		LHS0650-C□□□ LHS0750-C□□□	LHW065□-C□□□ LHW0751-C□□□	LT065□-C□□□ LT075□-C□□□	LG065□-C□□□ LG075□-C□□□
JZG030		LHA0900-C□□□ LHA1050-C□□□			LHS0900-C□□□ LHS1050-C□□□			LG090□-C□□□ LG105□-C□□□

Model No.	LKA (Double Action) Link Clamp	LKC (Double Action) Link Clamp	LKE (Double Action) High-Power Link Clamp	LKW (Double Action) Link Clamp	LM (Single Action) Link Clamp	LJ (Single Action) Link Clamp	LL (Double Action) Linear Cylinder	LLR (Double Action) Linear Cylinder
JZG010	LKA0360-C□□□ LKA0400-C□□□ LKA0480-C□□□ LKA0550-C□□□	LKC0400-C□□□ LKC0480-C□□□ LKC0550-C□□□	LKE0300-C□ LKE0360-C□ LKE0400-C□ LKE0480-C□ LKE0550-C□	LKW040□-C□□□ LKW048□-C□□□ LKW055□-C□□□	LM0300-C□ LM0360-C□ LM0400-C□ LM0480-C□ LM0550-C□	LJ0302-C□ LJ0362-C□ LJ0402-C□ LJ0482-C□ LJ0552-C□	LL0360-C□□□ LL0400-C□□□ LL0480-C□□□ LL0550-C□□□	LLR0360-C□□□□ LLR0400-C□□□□ LLR0480-C□□□□ LLR0550-C□□□□
JZG020	LKA0650-C□□□ LKA0750-C□□□	LKC0650-C□□□		LKW065□-C□□□ LKW0751-C□□□	LM0650-C□ LM0750-C□	LJ0652-C□ LJ0752-C□	LL0650-C□□□ LL0750-C□□□	LLR0650-C□□□□ LLR0750-C□□□□
JZG030	LKA0900-C□□□ LKA1050-C□□□					LJ0902-C□ LJ1052-C□	LL0900-C□□□ LL1050-C□□□	LLR0900-C□□□□ LLR1050-C□□□□

Model No.	LLW (Double Action) Lift Cylinder	TLA-2 (Double Action) Swing Clamp	TLB-2 (Double Action) Swing Clamp	TLA-1 (Single Action) Swing Clamp	TMA-2 (Double Action) Link Clamp	TMA-1 (Double Action) Link Clamp
JZG010	LLW036□-C□□□ LLW040□-C□□□ LLW048□-C□□□	TLA0401-2C□□ TLA0601-2C□□ TLA0801-2C□□ TLA1001-2C□□ TLA1601-2C□□	TLB0401-2C□□ TLB0601-2C□□ TLB0801-2C□□ TLB1001-2C□□ TLB1601-2C□□	TLA0402-1C□ TLA0602-1C□ TLA0802-1C□ TLA1002-1C□ TLA1602-1C□	TMA0250-2C□ TMA0400-2C□ TMA0600-2C□ TMA1000-2C□	TMA0250-1C□ TMA0400-1C□ TMA0600-1C□ TMA1000-1C□
JZG020		TLA2001-2C□□ TLA2501-2C□□ TLA4001-2C□□	TLB2001-2C□□ TLB2501-2C□□ TLB4001-2C□□	TLA2002-1C□ TLA2502-1C□ TLA4002-1C□	TMA1600-2C□ TMA2500-2C□ TMA3200-2C□	TMA1600-1C□ TMA2500-1C□ TMA3200-1C□

External Dimensions



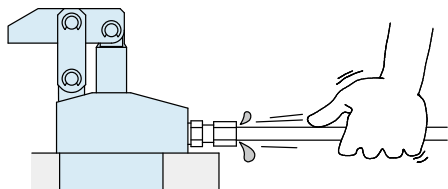
Model No.	JZG010	JZG020	JZG030
A	14	18	22
B	3.5	4.5	4.5
C	8	9	10
D	5	6	8
G	G1/8A	G1/4A	G3/8A

High-Power Series
Pneumatic Series
Hydraulic Series
Valve / Coupler Hydraulic Unit
Manual Operation Accessories
Cautions / Others
Hole Clamp
SFA
SFC
Swing Clamp
LHA
LHC
LHS
LHW
LT/LG
TLA-2
TLB-2
TLA-1
Link Clamp
LKA
LKC
LKW
LM/LJ
TMA-2
TMA-1
Work Support
LD
LC
TNC
TC
Air Sensing Lift Cylinder
LLW
Compact Cylinder
LL
LLR
LLU
DP
DR
DS
DT
Block Cylinder
DBA
DBC
Centering Vise
FVA
FVD
FVC
Control Valve
BZL
BZT
BZX/JZG
Pallet Clamp
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VFL
VFM
VFJ
VFK
Pull Stud Clamp
FP
FQ
Customized Spring Cylinder
DWA/DWB

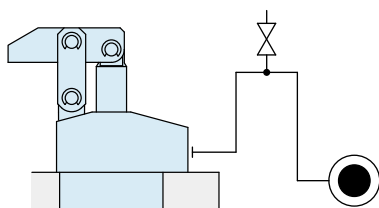
Cautions

Installation Notes (For Hydraulic Series)

- 1) Check the Usable Fluid
 - Please use the appropriate fluid by referring to the Hydraulic Fluid List.
- 2) Procedure before Piping
 - The pipeline, piping connector and fixture circuits should be cleaned by thorough flushing.
 - The dust and cutting chips in the circuit may lead to fluid leakage and malfunction.
 - There is no filter provided with Kosmek's product except for a part of valves which prevents foreign materials and contaminants from getting into the circuit.
- 3) Applying Sealing Tape
 - Wrap with tape 1 to 2 times following the screw direction.
 - Pieces of the sealing tape can lead to oil leakage and malfunction.
 - In order to prevent a foreign substance from going into the product during the piping work, it should be carefully cleaned before working.
- 4) Air Bleeding of the Hydraulic Circuit
 - If the hydraulic circuit has excessive air, the action time may become very long. If air enters the circuit after connecting the hydraulic port or under the condition of no air in the oil tank, please perform the following steps.
 - ① Reduce hydraulic pressure to less than 2MPa.
 - ② Loosen the cap nut of pipe fitting closest to the clamp by one full turn.
 - ③ Wiggle the pipeline to loosen the outlet of pipe fitting.
Hydraulic fluid mixed with air comes out.



- ④ Tighten the cap nut after bleeding.
- ⑤ It is more effective to bleed air at the highest point inside the circuit or at the end of the circuit.
(Set an air bleeding valve at the highest point inside the circuit.)



- 5) Checking Looseness and Retightening
 - At the beginning of the machine installation, the bolt and nut may be tightened lightly. Check the looseness and re-tighten as required.

Hydraulic Fluid List

ISO Viscosity Grade ISO-VG-32		
Maker	Anti-Wear Hydraulic Oil	Multi-Purpose Hydraulic Oil
Showa Shell Sekiyu	Tellus S2 M 32	Morlina S2 B 32
Idemitsu Kosan	Daphne Hydraulic Fluid 32	Daphne Super Multi Oil 32
JX Nippon Oil & Energy	Super Hyrando 32	Super Mulpus DX 32
Cosmo Oil	Cosmo Hydro AW32	Cosmo New Mighty Super 32
ExxonMobil	Mobil DTE 24	Mobil DTE 24 Light
Matsumura Oil	Hydol AW-32	
Castrol	Hyspin AWS 32	

Note As it may be difficult to purchase the products as shown in the table from overseas, please contact the respective manufacturer.

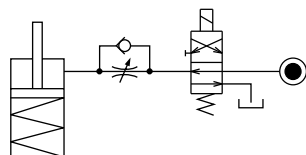
Notes on Hydraulic Cylinder Speed Control Unit



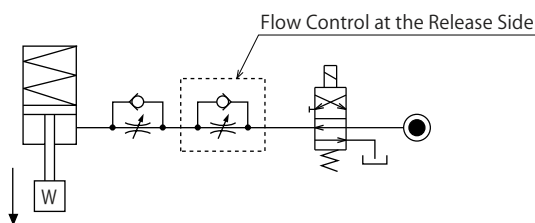
Please pay attention to the cautions below. Design the hydraulic circuit for controlling the action speed of hydraulic cylinder. Improper circuit design may lead to malfunctions and damages. Please review the circuit design in advance.

Flow Control Circuit for Single Acting Cylinder

For spring return single acting cylinders, restricting flow during release can extremely slow down or disrupt release action. The preferred method is to control the flow during the lock action using a valve that has free-flow in the release direction. It is also preferred to provide a flow control valve at each actuator.



Accelerated clamping speed by excessive hydraulic flow to the cylinder may sustain damage. In this case add flow control to regulate flow. (Please add flow control to release flow if the lever weight is put on at the time of release action when using swing clamps.)



Flow Control Circuit for Double Acting Cylinder

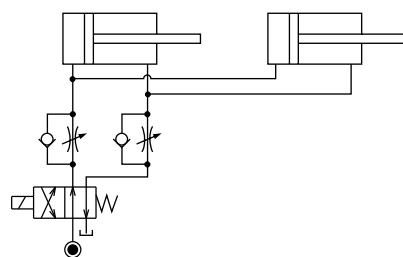
Flow control circuit for double acting cylinder should have meter-out circuits for both the lock and release sides. Meter-in control can have adverse effect by presence of air in the system.

However, in the case of controlling LKE, TMA, TLA, both lock side and release side should be meter-in circuit.

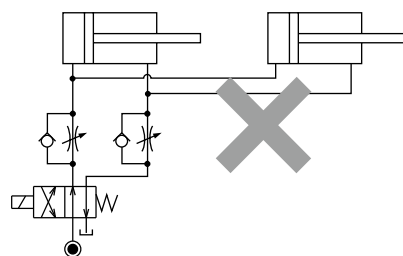
Refer to P.75 for speed adjustment of LKE.

For TMA and TLA, if meter-out circuit is used, abnormal high pressure is created, which causes oil leakage and damage.

【Meter-out Circuit】 (Except LKE/TMA/TLA)

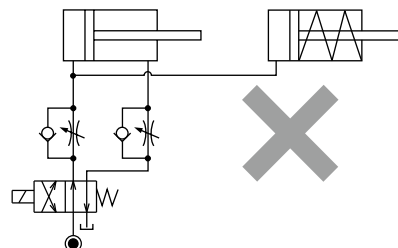


【Meter-in Circuit】 (LKE/TMA/TLA must be controlled with meter-in.)



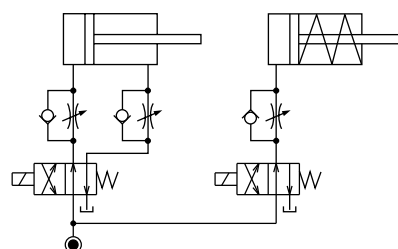
In the case of meter-out circuit, the hydraulic circuit should be designed with the following points.

- ① Single acting components should not be used in the same flow control circuit as the double acting components. The release action of the single acting cylinders may become erratic or very slow.

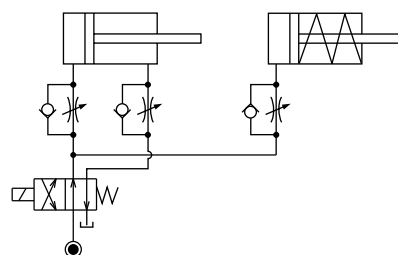


Refer to the following circuit when both the single acting cylinder and double acting cylinder are used together.

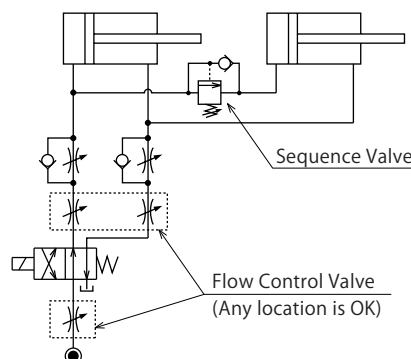
- Separate the control circuit.



- Reduce the influence of double acting cylinder control unit. However, due to the back pressure in tank line, single action cylinder is activated after double action cylinder works.



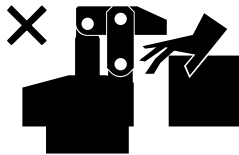
- ② In the case of meter-out circuit, the inner circuit pressure may increase during the cylinder action because of the fluid supply. The increase of the inner circuit pressure can be prevented by reducing the supplied fluid beforehand via the flow control valve. Especially when using sequence valve or pressure switches for clamping detection. If the back pressure is more than the set pressure then the system will not work as it is designed to.



● Cautions

● Notes on Handling

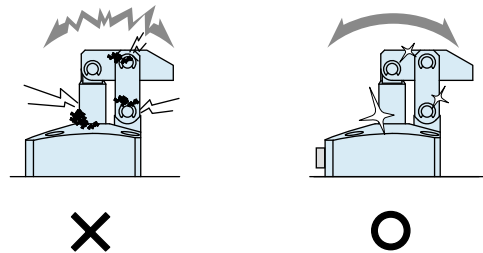
- 1) It should be handled by qualified personnel.
- The hydraulic machine and air compressor should be handled and maintained by qualified personnel.
- 2) Do not handle or remove the machine unless the safety protocols are ensured.
 - ① The machine and equipment can only be inspected or prepared when it is confirmed that the preventive devices are in place.
 - ② Before the machine is removed, make sure that the above-mentioned safety measures are in place. Shut off the air of hydraulic source and make sure no pressure exists in the hydraulic and air circuit.
 - ③ After stopping the machine, do not remove until the temperature cools down.
 - ④ Make sure there is no abnormality in the bolts and respective parts before restarting the machine or equipment.
- 3) Do not touch clamp (cylinder) while clamp (cylinder) is working. Otherwise, your hands may be injured due to clinching.



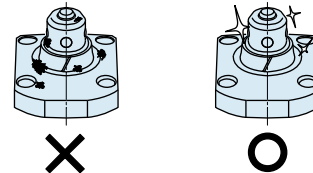
- 4) Do not disassemble or modify.
- If the equipment is taken apart or modified, the warranty will be voided even within the warranty period.

● Maintenance and Inspection

- 1) Removal of the Machine and Shut-off of Pressure Source
 - Before the machine is removed, make sure that the above-mentioned safety measures are in place. Shut off the air of hydraulic source and make sure no pressure exists in the hydraulic and air circuit.
 - Make sure there is no abnormality in the bolts and respective parts before restarting.
- 2) Regularly clean the area around the piston rod and plunger.
 - If it is used when the surface is contaminated with dirt, it may lead to packing seal damage, malfunctioning, fluid leakage and air leaks.



- 3) Please clean out the reference surface regularly (taper reference surface and seating surface) of locating machine. (VS/VT/VFL/VFM/VFJ/VFK/WVS/VWM/VWK/VX/VXF)
 - Location products, except VX/VXF model, can remove contaminants with cleaning functions. When installing pallets make sure there is no thick sludge like substances on pallets.
 - Continuous use with dirt on components will lead to locating functions not work properly, leaking and malfunction.



- 4) If disconnecting by couplers on a regular basis, air bleeding should be carried out daily to avoid air mixed in the circuit.
- 5) Regularly tighten nuts, bolts, pins, cylinders and pipe line to ensure proper use.
- 6) Make sure the hydraulic fluid has not deteriorated.
- 7) Make sure there is smooth action and no abnormal noise.
 - Especially when it is restarted after left unused for a long period, make sure it can be operated correctly.
- 8) The products should be stored in the cool and dark place without direct sunshine or moisture.
- 9) Please contact us for overhaul and repair.

Cautions[Installation Notes
\(For Hydraulic Series\)](#)[Hydraulic Fluid List](#)[Notes on Hydraulic Cylinder
Speed Control Circuit](#)[Notes on Handling](#)[Maintenance/
Inspection](#)[Warranty](#)**Company Profile**[Company Profile](#)[Our Products](#)[History](#)**Index**[Search by
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● Warranty

1) Warranty Period

- The product warranty period is 18 months from shipment from our factory or 12 months from initial use, whichever is earlier.

2) Warranty Scope

- If the product is damaged or malfunctions during the warranty period due to faulty design, materials or workmanship, we will replace or repair the defective part at our expense.

Defects or failures caused by the following are not covered.

- ① If the stipulated maintenance and inspection are not carried out.
- ② If the product is used while it is not suitable for use based on the operator's judgment, resulting in defect.
- ③ If it is used or handled in inappropriate way by the operator.
(Including damage caused by the misconduct of the third party.)
- ④ If the defect is caused by reasons other than our responsibility.
- ⑤ If repair or modifications are carried out by anyone other than Kosmek, or without our approval and confirmation, it will void warranty.
- ⑥ Other caused by natural disasters or calamities not attributable to our company.
- ⑦ Parts or replacement expenses due to parts consumption and deterioration.
(Such as rubber, plastic, seal material and some electric components.)

Damages excluding from direct result of a product defect shall be excluded from the warranty.

Sales Offices

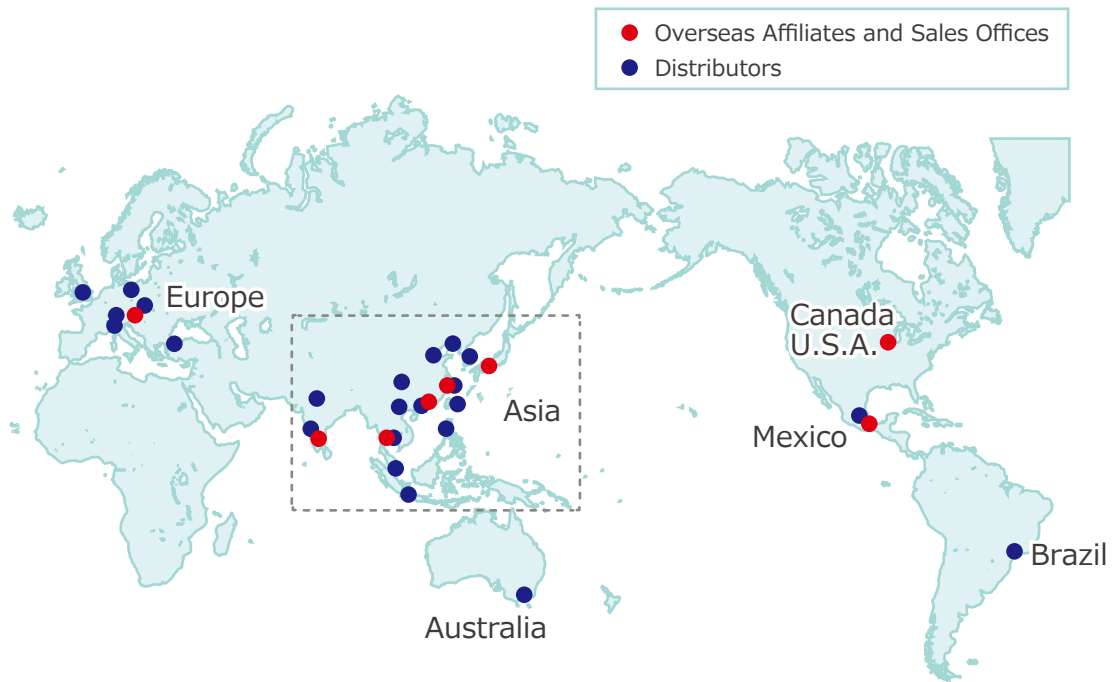
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